

ABSTRACT

An apparatus for supplying food dough forms blocks of food dough that are continuously supplied into a sheet or belt of food dough and then divides it into chunks of food dough that have preset weights.

The apparatus for supplying food dough comprises a hopper to which a large block of food dough is supplied, a cutting apparatus located at a lower opening port of the hopper to cut the block into small blocks that have substantially the same volume,

a dough feeder having a plurality of rollers that are arranged as a V to form the small blocks into a sheet of the food dough, a transferring conveyor to transfer the small blocks to the dough feeder, a feeding conveyor to convey the sheet of the food dough that is formed by the dough feeder to have a constant thickness, a weighing conveyor measuring the weight of a part of the sheet that is supplied by the feeding conveyor as the sheet is being conveyed, and a cutting apparatus for cutting the sheet of the food dough when the measurement of the weighing conveyor corresponds to a preset value.